AMENDMENT UNDER 37 C.F.R. § 1.116 Attorney Docket No.: Q94147

Application No.: 10/573,790

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

 (currently amended): A chemical strengthening treatment method of a magnetic disk glass substrate, <u>used in an information recording medium</u>, wherein a chemical strengthening salt is introduced into a treatment vessel and is melted to obtain a molten chemical strengthening salt and a glass disk is brought into contact with said molten chemical strengthening salt so as to be chemically strengthened, said method is-comprising:

selecting a granular chemical strengthening salt which has a grain size between 1 mm and 10mm;

introducing the granular chemical strengthening salt into the treatment vessel with scattering of the granular chemical strengthening salt being prevented, and

melting the granular chemical strengthening salt into the <u>a</u> molten chemical strengthening salt <u>with which the substrate</u> is <u>contacted so as to obtain a chemical strengthened magnetic disk glass substrate</u>.

(previously presented): A chemical strengthening treatment method of a magnetic disk glass substrate, according to claim 1, wherein the selecting comprises:

shaping powder of a chemical strengthening salt material into grains to provide the granular chemical strengthening salt.

- (previously presented): A chemical strengthening treatment method of a magnetic disk glass substrate, according to claim 1, wherein said glass disk is made of aluminosilicate glass.
- (previously presented): A method of manufacturing a chemically strengthened magnetic disk glass substrate, comprising:

carrying out a chemical strengthening treatment by the chemical strengthening treatment method according to claim 1.

5. (previously presented): A method of manufacturing a magnetic disk, comprising:

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forming at least a magnetic layer on the glass substrate obtained by the method according to claim 4.

(previously presented): A method of manufacturing a chemically strengthened magnetic disk glass substrate, according to claim 4, comprising:

shaping powder of a chemical strengthening salt into grains so as to obtain the granular chemical strengthening salt.

7. (previously presented): A method of manufacturing a chemically strengthened magnetic disk glass substrate, according to claim 6, comprising:

chemically strengthening the magnetic disk of the aluminosilicate glass.

- (previously presented): A method of manufacturing a magnetic disk, comprising: forming at least a magnetic layer on the glass substrate obtained by the method according to claim 6.
- (previously presented): A chemical strengthening treatment method of a magnetic disk glass substrate, according to claim 2, wherein said glass disk is made of aluminosilicate glass.
- 10. (previously presented): A method of manufacturing a magnetic disk, comprising: forming at least a magnetic layer on the glass obtained by the method according to claim 7.
- 11. (previously presented): A chemical strengthening treatment method of a magnetic disk glass substrate, according to claim 1, wherein the granular chemical strengthening salt is formed of grains which have a weight between 5mg and 15g.
- 12. (new): A chemical strengthening treatment method of a magnetic disk glass substrate, according to claim 1, wherein the chemically treated substrate has a surface with Rmax of approximately 4.6nm and Ra of approximately 0.45nm.
- 13. (new): A chemical strengthening treatment method of a magnetic disk glass substrate, according to claim 1, wherein the chemically treated substrate has a surface with Rmax of 4 fnm or less and Ra of 0.45nm or less